



Part no.	Part name	Material
1	Actuator	PP
2	Piston Stem	PP
3	Chaplet	PP
4	Gasket	PE Foam
5	Closure	PP
6	Piston	LDPE
7	Piston Base	PP
8	Housing	PP
9	Spring	SUS
10	Ball	Glass
11	Diptube	LDPE

Diptube length:

193.5mm FBOG to suit VR100028410
 165mm FBOG to suit VR5001881

Height/Lengh	Tolerance
<1	±0.2
>1	±0.4
>5	±0.8
>50	±1.0
>100	±1.6
>200	±2.0
Diameter	Tolerance
<25	±0.4
>25	±0.8
>50	±1.2

Dosage	1.5±0.2ml	Drawing no.	LTFR28410 -A028-16-00	Controlled Document
Weight	14±1g	Description Fine Rib Lotion Pump to Suit 28410 Neck LTFR28410		
Scale	1:1			
Unit	mm			
Drawn by	A.Song			
Approved by		<p style="text-align: center;">Synergy Packaging</p> <p style="text-align: right;">* Customer Copy *</p>		
Revision	Date			

0	03/10/16	
Revision	Date	Modifications