



Synergy

In line with our vision to be the leading provider of sustainable packaging, Pact Group's Synergy range specialises in the manufacture and supply of recyclable and sustainable packaging for the Beauty, Cosmetics, Pharmaceutical, and Food & Beverage industries.

We manufacture PET and rPET plastic bottles and jars in Australia at our Tullamarine facility that can be expertly matched with an extensive range of closures, applicators and pumps.

At Synergy we specialise in high quality production that optimises cost and value. We can tailor our offering to suit your design by making custom coloured bottles and jars as well as work together with you to design bespoke packaging, that enhances your brand and meets the sustainable and ethical needs you're your consumers demand.

Our catalogue offers an expanded overview of our products across a range of applications. Please visit our website at **www.synergypack.com.au** for more information. Alternatively, our friendly customer care staff are happy to discuss your ideas and assist with any queries you may have. We look forward to working with you.

Pact | Synergy

Table of Contents

Synergy Colours

4

The Beauty & Cosmetic Industries

Bottles

Cylindrical

> Tall Boston	8
> Boston Round	14
> Square Shoulder	16
> Veral	18
> Tapered Shoulder	21
> HDPE Square Shoulder	22
> Poison Bottle	23

Oval

> Dutch Oval	24
> Rectangular Oval	25
> Flask	26

Various

> Pyramid	27
> Square	28
> Marasca	28
> Foamers	29

Bottle Closures

24410 Neck - Screw Caps	30
24410 Neck - Disc Caps	31
24410 Neck - Flip Tops & False Wall Disc Caps	32
24410 Neck - False Wall Caps	33
24410 Neck - Mist Sprays & Trigger Sprays	34
24410 Neck - Liquid Pumps	35
24410 Neck - Lotion Pumps	36
24415 Neck - Flip Tops	37
24415 Neck - Disc Caps & Lotion Pumps	38
28410 Neck - Screw Caps & Disc Caps	39
28410 Neck - Lotion Pumps & False Wall Caps	40
Lotion Pump & Trigger Spray	41
38400 Neck - Flip Top	42
Foaming Pumps	43

Jars

Cylindrical

> Small Sample Jars & Lids	44
> Standard Jars	46
> Tall Jars	48
> Step Out Jars	50
> Large Jar	51
> Grip Jars	52

Jar Closures

58400 Neck Caps	54
63400 Neck Caps	55
70400 Neck Caps	56
89400 Neck Caps	57

Miscellaneous

Aluminium Tins	58
Cap Accessories	60

The Pharmaceutical, Food & Beverage Industries

Tamper-Evident Bottles

Cylindrical

> Veral - 24TT	64
> Veral - 28PP & 1881	65
> Tall Boston - 24TT	66
> Sirop - 28PP & 28TT	67
> Custom Bottle - 28TT	68
> Square Shoulder - 24TT	69

Square

> Square Bottle - 24TT	70
------------------------	----

Tamper-Evident Closures

24TT Neck Caps	71
28TT Neck Caps	71
1881 Neck Caps	71
Child Resistant Caps	72

Pill Jars

Cylindrical

> Series A Pill Jars - 38400	74
> Series A Pill Jars - 38TT	75
> Series B Pill Jars - 38TT	76
> Large Pill Jars - 63TT	77

Pill Jar Closures

38400 Neck Closures	78
38TT Neck Closures	78
63TT Neck Closures	78

Wide Mouth Jars & Closures

Cylindrical

> 100mm Neck	79
> 120mm Neck	80
> 120mm Neck No Label Protection	81

Various

> Candy Jars	84
Closures	85
Accessories	86

Test Your Packaging	88
Colours & Tints for PET Products	89
Terms and Conditions	90
Photo Gallery	92
Contact Us	94

Synergy Colour Options

Solid colours (MOQ Required)



Red
solid-R



Orange
solid-O



Yellow
solid-Y



Lime
Green
Solid-LG



Banana
Yellow
Solid-BY



Satin
Chrome
solid-SC



Black
solid-B

Tint colours (MOQ Required)



Pink
Tint-RET



Milky White
Tint- MW



Ocean
Tint-OT



Frosted-F



Fig &
Olive Tint
-FO



Black
Tint-BT



Amethyst
Tint-AM



Rose
Tint-RT



Brown
Tint-
BRT



Amber
Tint-A



Red
Tint-RET



Sun D
Tint-SD



Cobalt
Blue
Tint-CB



Evening
Blue
Tint-EUC



Green
Eucalyptus
Tint-EUC

Important Note: Colours may appear differently in print and on a computer screen. For a more accurate depiction of our colours, please order a sample colour box through our website: www.synergypack.com.au



Bottles

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> Rectangular Oval	25
> Flask	26

Various

> Pyramid	27
> Square	28
> Marasca	28
> Foamers	29

Bottle Closures

24410 Neck - Screw Caps	30
24410 Neck - Disc Caps	31
24410 Neck - Flip Tops & False Wall Disc Caps	32
24410 Neck - False Wall Caps	33
24410 Neck - Mist Sprays & Trigger Sprays	34
24410 Neck - Liquid Pumps	35
24410 Neck - Lotion Pumps	36
24415 Neck - Flip Tops	37
24415 Neck - Disc Caps & Lotion Pumps	38
28410 Neck - Screw Caps & Disc Caps	39
28410 Neck - Lotion Pumps & False Wall Caps	40
Lotion Pump & Trigger Spray	41
38400 Neck - Flip Top	42
Foaming Pumps	43

Jars

Cylindrical

> Small Sample Jars & Lids	44
> Standard Jars	46
> Tall Jars	48
> Step Out Jars	50
> Large Jar	51
> Grip Jars	52

Jar Closures

58400 Neck Caps	54
63400 Neck Caps	55
70400 Neck Caps	56
89400 Neck Caps	57

Miscellaneous

Aluminium Tins	58
Cap Accessories	60

Packaging for the Beauty & Cosmetic Industries

Tall Boston-24410 Neck



250ml



125ml



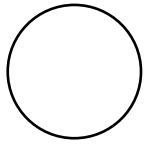
50ml



30ml



20ml



cross section



250ml



125ml



50ml



30ml



20ml



250ml



125ml



50ml



Squeezable Tall Boston 50 ml



250ml



125ml



50ml



Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
20ml	TB2024410	25ml (± 2ml)	24410	28.0mm	64.0mm	8.0g (± 1.0g)	75mm	35mm
30ml	TB3024410	34ml (± 2ml)	24410	27.0mm	79.5mm	8.0g (± 1.0g)	75mm	51mm
50ml	TB5024410	64ml (± 2ml)	24410	35.0mm	92.0mm	15.0g (± 1.0g)	100mm	50mm
50ml Squeezable	STB5024410	58ml (± 2ml)	24410	35.0mm	82.4mm	7.9g (± 0.4g)	99mm	40mm
125ml	TB12524410	140ml (± 5ml)	24410	42.0mm	127.5mm	15.0g (± 1.0g)	120mm	78mm
250ml	TB25024410	267ml (± 8ml)	24410	49.2mm	170.2mm	25.0g (± 1.0g)	142mm	118mm

○ Clear ○ White ● Amber ● Cobalt Blue ● Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

RPET is available in this range. Please visit our website for more information.

Tall Boston-28410 & 24410 Neck



1000ml



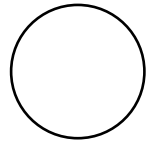
500ml



375ml



300ml



cross section



1000ml



500ml



375ml



300ml



1000ml



500ml

Screen Printing and Label Protection

We offer screen printing where we print directly onto our packaging. Please see our screen printing information sheet for more details.





Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
300ml	TB30024410	320ml (± 10ml)	24410	52.2mm	179.3mm	32.4g (± 1.0g)	152mm	125mm
375ml	TB37524410	404ml (± 13ml)	24410	54.5mm	204.3mm	33.0g (± 1.0g)	160mm	155mm
500ml	TB50024410	516ml (± 4ml)	24410	62.0mm	204.4mm	32.0g (± 2.0g)	182mm	140mm
1000ml	TB100028410	1060ml (± 32ml)	28410	83.8mm	233.0mm	53.0g (± 2.0g)	252mm	148mm

☐ Clear
 ☐ White
 ☐ Amber
 ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

RPET is available in this range. Please visit our website for more information.

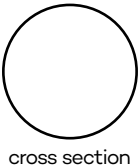
Tall Boston-24415 Neck



250ml



250ml



Not sure what you're looking for? Do you need samples?



Synergy's experienced sales team can help find the right product for you. For help, please visit our website **www.synergypack.com.au** or call us directly on **03 9338 2626** to speak with one of our sales assistants.

Screen Print Area								
Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
250ml	TB25024415	270ml (± 8ml)	24415	49.2mm	177.8mm	23.0g (± 1.0g)	142mm	118mm

☐ Clear ☐ White ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
Note: Please allow a tolerance margin for all product specifications.
RPET is available in this range. Please visit our website for more information.



Boston Round-24410 & 24415 Neck



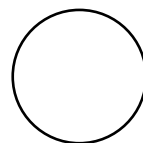
500ml



250ml



250ml (24415 neck)



cross section



500ml



250ml



250ml (24415 neck)



500ml



250ml



Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
250ml	BR25024410	267ml (± 8ml)	24410	58.0mm	129.5mm	25.0g (± 0.8g)	170mm	75mm
250ml	BR25024415	270ml (± 8ml)	24415	58.0mm	137.2mm	23.0g (± 0.8g)	170mm	75mm
500ml	BR50024410	514ml (± 16ml)z	24410	72.0mm	172.8mm	34.0g (± 2.0g)	212mm	94mm

☐ Clear
 ☐ White
 ☒ Amber
 ☐ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

Square Shoulder - 28410 & 24410 Neck



1000ml



500ml



250ml



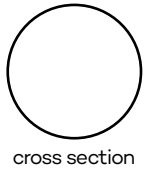
200ml



125ml



60ml



cross section



1000ml



500ml



250ml



200ml



125ml



60ml



200ml



125ml



Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
60ml	SS6024410	72ml (± 3ml)	24410	33.4mm	105.8mm	15.0g (± 1.0g)	93mm	71mm
125ml	SS12524410	140ml (± 4ml)	24410	43.8mm	120.5mm	25.0g (± 0.8g)	126mm	86mm
200ml	SS20024410	216ml (± 7ml)	24410	48.0mm	144.0mm	25.0g (± 1.0g)	140mm	108mm
250ml	SS25024410	268ml (± 8ml)	24410	52.0mm	153.2mm	25.5g (± 1.0g)	152mm	110mm
500ml	SS50028410	530ml (± 16ml)	28410	70.0mm	164.5mm	47.0g (± 2.0g)	208mm	118mm
1000ml	SS100028410	1047ml (± 32ml)	28410	83.7mm	217.8mm	52.0g (± 2.0g)	250mm	165mm

☐ Clear
 ☐ White
 ☐ Amber
 ☐ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
 Note: Please allow a tolerance margin for all product specifications.

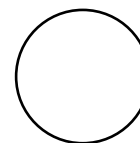
Veral-24410 Neck



200ml



100ml



cross section



200ml



100ml



200ml



100ml

Custom Colours

Synergy Packaging has mastered the art of PET colour matching for both single-stage and 2-stage PET. Synergy has a reputation for making even the most difficult pigments meet your expectations from run to run. We can even colour match to a colour swatch or an existing sample!

Please visit our website www.synergypack.com.au for more information.

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
100ml	VR10024410	114ml (± 4ml)	24410	45.0mm	99.0mm	15g (± 1.0g)	129mm	52mm
200ml	VR20024410	215ml (± 7ml)	24410	55.8mm	123.5mm	25g (± 1.0g)	164mm	62mm

○ Clear ○ White ● Amber ● Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

RPET is available in this range. Please visit our website for more information.

Veral-28410 Neck



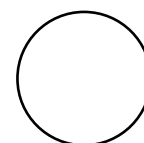
1000ml



500ml



300ml



cross section



1000ml



500ml



300ml



1000ml



500ml



300ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
1000ml	VR100028410	1047 (± 30ml)	28410	93mm	203mm	53g (± 2.0g)	240mm	102mm
500ml	VR50028410	545 (± 16ml)	28410	75.4mm	167.2mm	47 (± 2g)	TBC*	TBC*
300ml	VR30028410	345 (± 10ml)	28410	65mm	145mm	28 (± 1g)	202mm	70mm

○ Clear ○ White ● Amber ● Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

* To Be Confirmed

RPET is available in this range. Please visit our website for more information.

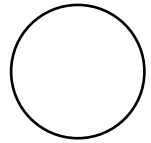
Veral-PP (Pilper Proof)



500ml



250ml



cross section



500ml



250ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
250ml	VRPP25028	265ml (± 8ml)	28mm PP	58.6mm	136.8mm	28.8g (± 1.0g)	174mm	64mm
500ml	VRPP50028	540ml (± 16ml)	28mm PP	75.4mm	169.0mm	47.0g (± 2.0g)	225mm	82mm

○ Clear ○ White ● Amber ● Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

* Amber only available in 500ml VRPP50028

RPET is available in this range. Please visit our website for more information.

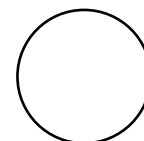
Tapered Shoulder-24410 Neck



250ml



100ml



cross section



250ml



100ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
100ml	TP10024410	110ml (± 4ml)	24410	43.6mm	103.8mm	15.0g (± 1.0g)	126mm	44mm
250ml	TP25024410	270ml (± 8ml)	24410	55.0mm	150.2mm	25.0g (± 0.8g)	162mm	77mm

☐ Clear
 ☐ White
 ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

HDPE Square Shoulder-24410 Neck



250ml



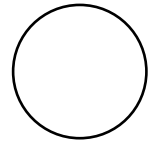
225ml



125ml



50ml



cross section



250ml



225ml



125ml



50ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
50ml	HD50SS24	56ml (± 2ml)	24410	33.0mm	87.0mm	8.0g (± 1.0g)	93mm	54mm
125ml	HD125SS24	142ml (± 4ml)	24410	43.6mm	120.0mm	14.0g (± 1.0g)	124mm	82mm
225ml	HD225SS24	240ml (± 8ml)	24410	48.4mm	161.0mm	23.0g (± 1.0g)	137mm	122mm
250ml	HD250SS24	256ml (± 8ml)	24410	50.0mm	160.0mm	23.0g (± 1.0g)	142mm	122mm

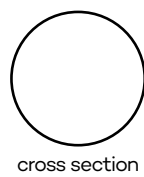
○ Natural* ○ White

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

* Natural colour only available on 50ml and 125ml.

Poison Bottle-24410 Neck



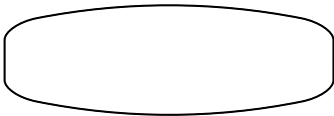
Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
50ml	PB5024410	57 (± 2ml)	24410	37.2mm	77.2mm	15 (± 1g)	TBC*	TBC*
100ml	PB10024410	111 (± 4ml)	24410	44.8mm	93.8mm	15 (± 1g)	TBC*	TBC*
200ml	PB20024410	209 (± 6ml)	24410	55.3mm	117.8mm	25 (± 1g)	TBC*	TBC*

● Amber

*To be confirmed.
 Note: Please allow a tolerance margin for all product specifications.

Dutch Oval-24410 & 28PP Neck



cross section



500ml



200ml



100ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
100ml	DOV100244102S	113 (± 6ml)	24410	47.5mm (± 0.4mm)	120.0 (± 1.2mm)	15.0 (± 2g)	TBC*	TBC*
200ml	DOV200244102S	216 (± 6ml)	24410	59.5mm	144.1mm	26.0 (± 1g)	TBC*	TBC*
500ml	DOVPP500282S	525 (± 10ml)	28410	79.5mm (± 0.6mm)	193.5 (± 1.2mm)	46.0 (± 2g)	TBC*	TBC*

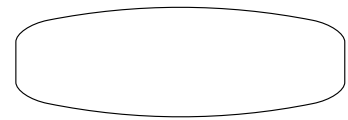
○ Clear ● Amber**

*To be confirmed. Front & Back Print / Labels only.
** Amber only available for DOVPP500282S
Note: Please allow a tolerance margin for all product specifications.

Rectangular Oval-24410 Neck

RPET Products

Synergy Packaging is now introducing RPET packaging available for our range of products. RPET is recycled polyethylene terephthalate. We specialise our packaging by making a positive impact on the environment. For more information please check our website www.synergypack.com.au or call us directly on 03 9338 2626



cross section



100ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
100ml	REC10024410	119 (± 6ml)	24410	53 (± 0.6mm)	110.68 (± 1.2mm)	15 (± 2g)	TBC*	TBC*

○ Clear

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

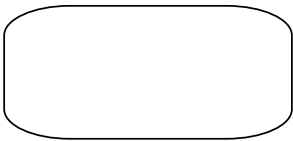
Note: Please allow a tolerance margin for all product specifications.

*To Be Confirmed

Flask-24410 Neck



375ml



cross section

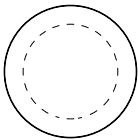
Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
375ml	FL37524410	380ml (± 12ml)	24410	80.0mm	179.5mm	34.0g (± 1.2g)	TBC*	TBC*

☐ Clear ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
Note: Please allow a tolerance margin for all product specifications.

Pyramid Bottle-24410 Neck



cross section



250ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
250ml	PR25024410	262ml (± 8ml)	24410	71.6mm	145.9mm	25.0g (± 1.0g)	TBC*	TBC*

☐ Clear ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
Note: Please allow a tolerance margin for all product specifications.

Square Bottle-24410 Neck



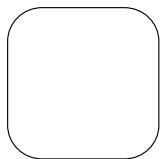
280ml



240ml



100ml



cross section

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
100ml	SB10024410	116ml (± 4ml)	24410	39.0mm	100.8mm	15.0g (± 1.0g)	28mm	68mm
240ml	SB24024410	250ml (± 8ml)	24410	48.0mm	150.7mm	25.0g (± 0.8g)	33mm	95mm
280ml	SB28024410	306ml (± 10ml)	24410	48.0mm	166.7mm	34.0g (± 1.2g)	38mm	125mm

○ Clear ● Synergy Colours

Marasca Bottle 1881



200ml

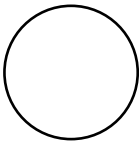
Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
200ml	MAR20028	216 (± 6ml)	1881	42.8 (± 0.4ml)	174.6 (± 0.4ml)	32.6 (± 1g)	TBC*	TBC*

○ Clear ● Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
 Note: Please allow a tolerance margin for all product specifications.

Foamer Bottle



cross section



50ml

150ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
50ml	FB5030-C	68 (± 3.0ml)	30mm Air	34.40 (± 0.4mm)	88.50 (± 0.7mm)	13 (± 1g)	TBC*	TBC*
150ml	FB15042-C	210 (± 8.0ml)	42mm Air	48 (± 0.5mm)	141 (± 1.0mm)	38 (± 1.0g)	TBC*	TBC*

○ Clear

*To be confirmed.
Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24410 Neck

Screw Caps

Smooth Wall
Screw Caps



SW24410-B



SW24410-W



SW24410-N

Sleeved Wall
Screw Caps



SC24410-MS



SC24410-SS

Aluminium
Lowen Caps



LW24410

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Smooth Wall Screw Cap	SW24410	24410	Smooth	17.9mm	26.22mm	B / W / N
Sleeved Screw Cap	SC24410	24410	Sleeved	18.1mm	27.8mm	MS / SS
Aluminium Lowen Cap	LW24410	24410	Aluminium	13.0mm	26.5mm	Aluminium

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24410 Neck

Disc Caps

Smooth Wall Disc Caps



SW24410-B



SW24410-W



SW24410-N

Sleeved Wall Disc Caps



DC24410-MS



DC24410-SS



DC24410-MG



DC24410-SG

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Smooth Wall Disc Cap	DC24410	24410	Smooth	27.4mm	27.0mm	B / W / N
Sleeved Wall Disc Cap	DC24410	24410	Sleeved	28.2mm	28.1mm	MS / SS / MG / SG
Threaded Disc Cap	DCT24410	24410	Threaded	29.5mm	28.6mm	MS / SS

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24410 Neck

Flip Tops

Ribbed Wall
Flip Tops



FT24410-B



FT24410-W



FT24410-N

False Wall Disc Caps

Smooth False
Wall Caps



DC4824410-B



DC4824410-W



DC4824410-N

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Ribbed Wall Flip Top	FT24410	24410	Ribbed	17.69mm	26.4mm	B / W / N
False Wall Disc Cap*	DC4824410	24410	Smooth	33.0mm	48.0mm	B / W / N

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

*Suitable for use with Square Shoulder bottles only.
Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24410 Neck

False Wall Caps

Smooth False Wall Caps



Black



White



Natural

Sleeved False Wall Caps



Matt Silver



Shiny Silver

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Smooth False Wall Cap for SS60ml	FW6024410	24410	Smooth	21.3mm	32.7mm	B / W / N
Sleeved False Wall Cap for SS60ml	FW6024410	24410	Sleeved	22.9mm	32.7mm	MS / SS
Smooth False Wall Cap for SS125ml	FW12524410	24410	Smooth	20.0mm	43.0mm	B / W / N
Sleeved False Wall Cap for SS125ml	FW12524410	24410	Sleeved	21.0mm	43.7mm	MS / SS
Smooth False Wall Cap for SS200ml	FW20024410	24410	Smooth	21.5mm	47.0mm	B / W / N
Sleeved False Wall Cap for SS200ml	FW20024410	24410	Sleeved	23.0mm	47.3mm	MS / SS
Smooth False Wall Cap for SS250ml	FW25024410	24410	Smooth	22.0mm	51.5mm	B / W / N
Sleeved False Wall Cap for SS250ml	FW25024410	24410	Sleeved	23.0mm	51.5mm	MS / SS

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

*False Wall Caps are only suitable for use with Square Shoulder bottles only.
Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24410 Neck

Mist Sprays

Ribbed Wall
Mist Sprays



MS24410 -B



MS24410-W



MS24410-N

Smooth Wall
Mist Sprays



MSSW24410-B



MSSW24410-W



MSSW24410-N

Sleeved Wall
Mist Sprays



MS24410-MS



MS24410-SS

Trigger Sprays

Smooth Wall
Trigger Sprays



TS24410-B



TS24410-W



TS24410-N

Name	Code	Neck	Wall Finish	Dispense Rate	Dip Tube Length*	Colours
Ribbed Wall Mist Spray	MS24410	24410	Ribbed	0.20 (± 0.03ml)	205mm FBOG	B / W / N
Smooth Wall Mist Spray	MSSW24410	24410	Smooth	0.20 (± 0.03ml)	205mm FBOG	B / W / N
Sleeved Mist Spray	MSSW24410	24410	Sleeved	0.20 (± 0.03ml)	205mm FBOG	MS / SS
Trigger Spray	TS24410	24410	Smooth	0.28 (± 0.03ml)	205mm FBOG	B / W / N

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

*Standard Dip Tube Length. FBOG = From Base of Gasket.

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24410 Neck

Liquid Pumps

Smooth Wall Liquid Pumps



LT24G19-B



LT24G19-W



LP2924410-B



LP2924410-W



LP2924410-N



LPM24410-B



LPM24410-W



LPM24410-N

Note: Liquid Pump 29 is not compatible with:
Tall Boston 125ml,
Veral 200ml,
and Veral 100ml.

Sleeved Wall Liquid Pumps



LT24G18-MS



LT24G18-SS



LPM24410-MS



LPM24410-SS



LT24G7-MS



LT24G7-SS



LT24E1

Name	Overcap	Code	Neck	Wall Finish	Dispense Rate	Dip Tube Length*	Colours
Liquid Pump G19	Yes	LT24G19	24410	Smooth	0.25ml(± 0.01ml)	205mm FBOG	B / W
Liquid Pump 29	Yes	LP2924410	24410	Smooth	0.40ml(± 0.02ml)	205mm FBOG	B / W / N
Liquid Pump M	No	LPM24410	24410	Smooth	0.65ml(± 0.02ml)	205mm FBOG	B / W / N
Sleeved G18	Yes	LT24G18	24410	Sleeved	0.25ml(± 0.1ml)	205mm FBOG	MS / SS
Sleeved G7	Yes	LT24G7	24410	Sleeved	0.25ml(± 0.01ml)	205mm FBOG	MS / SS
Sleeved M	No	LPM24410	24410	Sleeved	0.65ml(± 0.02ml)	205mm FBOG	MS / SS
Sleeved E1	No	LT24E1	24410	Sleeved	0.45ml(± 0.02ml)	205mm FBOG	MS

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

*Standard Dip Tube Length. FBOG = From Base of Gasket.

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24410 Neck

Lotion Pumps

Ribbed Wall
Lotion Pumps



LT24410-B



LT24410-W



LT24410-N



LP24410-HV-B



LTCF24410-B



LTCF24410-W



LTCF24410-N



LTA24410-B



LTA24410-W



LTA24410-N

Sleeved Wall
Lotion Pumps



LT24410-MS



LT24410-SS

Name	Code	Neck	Wall Finish	Dispense Rate	Dip Tube Length*	Colours
Ribbed Lotion Pump	LT24410	24410	Ribbed	2.0ml (± 0.3ml)	193mm FBOG	B / W / N
Ribbed Lotion Pump CF	LT24410	24410	Ribbed	2.0ml (± 0.3ml)	194mm FBOG	B / W / N
Ribbed Lotion Pump Twist Lock	LTA24410	24410	Ribbed	1.0ml (± 0.3ml)	194mm FBOG	B / W / N
High Viscosity Pump	LP24410-HV	24410	Ribbed	2.0ml (± 0.3ml)	194mm FBOG	B
High Viscosity Pump	LT24410	24410	Sleeved	2.0ml (± 0.3ml)	193mm FBOG	MS / SS

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

*Standard Dip Tube Length. FBOG = From Base of Gasket.

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24415 & 28410 Neck

Flip Tops

Smooth Wall Flip Tops



FT24415-B



FT24415-W

Ribbed Wall Flip Tops



FT28410-B



FT28410-W



FT28410-N

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Smooth Wall Flip Top	FT24415	24415	Smooth	32.4mm	27.6mm	B / W / N
Ribbed Wall Flip Top	FT28410	28410	Ribbed	26.01 (± 1.0mm)	30.22 (± 0.5mm)	B / W / N

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-24415 Neck

Disc Caps

Smooth Wall Disc Caps



DC24415-B



DC24415-W



DC24415-N

Sleeved Wall Disc Caps



DC24415-MS



DC24415-SS



DC24415-MG



DC24415-SG

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Smooth Wall Disc Cap	DC24415	24415	Smooth	35.7mm	27.3mm	B / W / N
Sleeved Wall Disc Cap	DC24415	24415	Smooth	36.0mm	28.0mm	MS / SS / MG / SG

Lotion Pumps

Ribbed Wall Lotion Pumps



LT24415-B



LT24415-W



LT24415-N

Name	Code	Neck	Wall Finish	Dispense Rate	Dip Tube Length	Colours
Ribbed Lotion Pump	LT24415	24415	Ribbed	2.0ml (±0.3ml)	202mm FBOG	B / W / N

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

*Standard Dip Tube Length. FBOG = From Base of Gasket.
Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-28410 Neck

Screw Caps

Smooth Wall Screw Caps



SW28410-B



SW28410-W



SW28410-N

Sleeved Wall Screw Caps



SC28410-MS



SC28410-SS

Aluminium Lowen Caps



LW28410

Disc Caps

Smooth Wall Disc Caps



DC28410-B



DC28410-W

Sleeved Wall Disc Caps



SC28410-MS



SC28410-SS

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Smooth Wall Screw Cap	SW28410	28410	Smooth	19.15mm	30.48mm	B / W / N
Sleeved Screw Cap	SC28410	28410	Sleeved	19.1mm	30.9mm	MS / SS
Aluminium Lowen Cap	LW28410	28410	Aluminium	13.0mm	28.3mm	Aluminium
Smooth Wall Disc Cap	DC28410	28410	Smooth	31.2mm	30.1mm	B / W
Sleeved Wall Disc Cap	DC28410	28410	Sleeved	31.4mm	31.5mm	MS / SS

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures-28410 Neck

Lotion Pumps

Ribbed Wall
Lotion Pumps



LT28410-B



LT28410-W



LT28410-N



LTA28410-B



LTA28410-W



LTA28410-N



LP28410-HV-B

Sleeved Wall
Lotion Pumps



LT28410-MS



LT28410-SS

False Wall Caps

Smooth False
Wall Caps**



FW50028410

Name	Code	Neck	Wall Finish	Dispense Rate	Dip Tube Length*	Colours
Ribbed Lotion Pump	LT28410	24410	Ribbed	2.0ml (± 0.3ml)	225mm FBOG	B / W / N
Ribbed Lotion Pump Twist Lock	LTA28410	24410	Ribbed	2.0ml (± 0.3ml)	225mm FBOG	B / W / N
High Viscosity Pump	LP28410-HV	24410	Ribbed	2.2ml (± 0.3ml)	225mm FBOG	B / W
Sleeved Lotion Pump	LT28410	24410	Sleeved	2.0ml (± 0.3ml)	225mm FBOG	MS / SS

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
False Wall Cap for SS 500ml	FW50028410	28410	Smooth	24.0mm	70.0mm	White Only

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

*Standard Dip Tube Length. FBOG = From Base of Gasket.

**Suitable for use with 500ml Square Shoulder Bottles only.

Note: Please allow a tolerance margin for all product specifications.

Bottle Closures- 28410 Neck

Fine Ribbed Lotion Pump



LTFR28410

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Fine Ribbed Lotion Pump	LTFR28410	28410	Ribbed	102.4 (± 0.8mm)	28 (± 0.2mm)	B / W



LT-KM28410-SW-W



TS28410-B

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Smooth Wall Lotion Pump	LT-KM28410-SW-W	28410	Smooth	16.9 (± 0.3mm)	32.8mm	W

Name	Code	Neck	Wall Finish	Dispense Rate	Dip Tube Length*	Colours
Smooth Wall Trigger Spray	TS28410	28410	Smooth	1.25 (± 0.25ml)	L (± 2.0ml)	B

Bottle Closures-38400 Neck



FT38400-W-I



FWFT38400-W-I

RPET Products

Synergy Packaging is now introducing RPET packaging available for our range of products. RPET is recycled polyethylene terephthalate. We specialise our packaging by making a positive impact on the environment. For more information please check our website www.synergypack.com.au or call us directly on 03 9338 2626



Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
False Wall Flip Top	FWFT38400	38400	False Wall	23.65 (± 0.20mm)	55.35 (± 0.20mm)	W
False Wall Flip Top	FT38400	38400	False Wall	9.40 (± 0.25mm)	41.33mm	W

Bottle Closures- Foaming Pumps



FOAM42R



FOAM42C



FOAM30C



FOAM30R

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
Foaming Pump	Foam30C (flat overcap)	30mm	Smooth	72.2 (± 0.2mm)	33.2mm	W
Foaming Pump	Foam30R (round overcap)	30mm	Smooth	95.5 (± 0.5mm)	34.8 (± 0.2mm)	B
Foaming Pump	Foam42R (no overcap)	42mm	Smooth	103.2 (± 0.5mm)	46mm	W
Foaming Pump	Foam42C (flat overcap)	42mm	Smooth	118.2 (± 0.5mm)	43 (± 0.2mm)	W

Small Sample Jars



10g



10g



10g



20g



20g



20g



6g



3g
(SQUARE)

Name	Code	Neck	Wall Finish
Lid for 10g	LID10G	36mm	C / W
Lid for 20g	LID20G	36mm	C / W



Screen Print Area

Name	Lid	Code	Brimful	Neck	Diameter	Height	Weight	Colours
Small Sample Square Jar 3g	Included	JARSQ3G	7ml (± 1.0 ml)	25.8mm	29.0mm	23.7mm	11.8g (± 0.4 g)	C
Small Sample Jar 6g	Included	JAR6G	8ml (± 1.0 ml)	27.01mm	29.8mm	21.6mm	4.8 (± 0.2 g)	C
Small Sample Jar 10g	Sold Separately	JAR10G	15ml (± 1.0 ml)	36.0mm	39.4mm	20.5mm	7.8g (± 0.69 g)	C/W/A
Small Sample Jar 20g	Sold Separately	JAR20G	26ml (± 2.0 ml)	41.8mm	44.3mm	28.0mm	13.0g (± 1.0 g)	C/W/A

○ Clear ○ White ● Amber ● Black

B = Black | W = White | A = Amber | C = Clear

Note: Please allow a tolerance margin for all product specifications.

Standard Jars



500g



400g



250g



100g



50g



500g



400g



250g



100g



50g



500g



400g



250g



100g



50g



250g



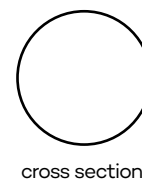
250g



250g



100g



cross section

Screen Print Area

Name	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
Standard Jar 50g	JAR5058	65g (±2.0g)	58400	60.0mm	33.0mm	13.0g (±1.0g)	178mm	13mm
Standard Jar 100g	JAR10070	130g (±4.0g)	70400	73.0mm	39.4mm	23.0g (±1.0g)	218mm	18mm
Standard Jar 250g	JAR25089	295g (±9.0g)	89400	93.0mm	51.5mm	31.0g (±2.0g)	272mm	26mm
Standard Jar 400g	JAR40089	507g (±15.0g)	89400	93.5mm	83.4mm	39.0g (±2.0g)	272mm	50mm
Standard Jar 500g	JAR50089	530g (±15.0g)	89400	93.5mm	87.3mm	39.0g (±2.0g)	272mm	50mm
Standard Jar 250g	JAR25070	280g (±5.0g)	70400	73.0mm	76.0mm	32.7g (±2.0g)	TBC	TBC

☐ Clear
 ☐ White
 ☒ Amber
 ☒ Cobalt Blue
 ☒ Black Solid*
 ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

* Black Solid only available in 100g

RPET is available in this range. Please visit our website for more information.

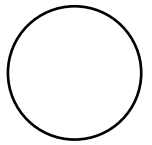
Tall Jars



300g



200g



cross section



300g



200g



300g



200g



200g

300g

Screen Print Area

Name	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
Tall Jar 200g	JAR20063	215g (± 7.0 g)	63400	65.2mm	79.8mm	36.0g (± 2.0 g)	192mm	54mm
Tall Jar 300g	JAR30063	336g (± 10.0 g)	63400	65.2mm	112.5mm	44.0g (± 2.0 g)	192mm	88mm

☐ Clear
 ☐ White
 ☒ Amber
 ☐ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

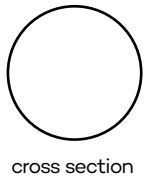
Step Out Jars



450g



250g



cross section



450g



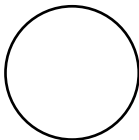
250g

Screen Print Area								
Name	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
Step Out Jar 250g	JSO25089	215g (±7.0g)	89400	106.0mm	53.6mm	32.0g (±2.0g)	332.8mm	13mm
Step Out Jar 450g	JSO45089	540g (±16.0g)	89400	106.0mm	72.0mm	39.4g (±2.0g)	332.8mm	30mm

☐ Clear ☐ White ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
Note: Please allow a tolerance margin for all product specifications.

Large Jars



cross section

900g

Screen Print Area

Name	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
Large Jar 900g	JAR90063	975g (±29g)	63400	92.5mm	174.0mm	44.0g (±2.0g)	280mm	84mm

☐ Clear
 ☒ Synergy Colours

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
 Note: Please allow a tolerance margin for all product specifications.

Grip Feature Jars



Name	Code	Brimful	Neck	Diameter	Height	Weight	Width/Height	Colour
Grip Jar 750g	JAR75089	860g (±10g)	89400	93.6mm	139.9mm	62g (±2.0g)	TBC	C / W
Grip Jar 1000g	JAR100089	1150 (±15.0g)	89400	93.6mm	183.5mm	73 (±2.0g)	TBC	C / W

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
 Note: Please allow a tolerance margin for all product specifications.



Jar Closures - 58400 Neck

Screw Caps

Smooth Wall Caps



SW58400-B



SW58400-W



SW58400-N

Sleeved Wall Caps



SC58400-MS



SC58400-SS



SC58400-MG



SC58400-SG

Aluminium Caps



LW58400

Name	Code	Neck	Wall Finish	Width	Height	Colours
58mm Smooth Wall Cap	SW58400	58400	Smooth	59.4mm	12.0mm	B / W / N
58mm Sleeved Wall Cap	SC58400	58400	Sleeved	59.8mm	13.3mm	MS / SS / MG
58mm Lowen Cap	LW58400	58400	Aluminium	59.1mm	11.6mm	Aluminium

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Sleeved and aluminium caps are wadded.

Jar Closures - 63400 Neck

Screw Caps

Smooth Wall Caps



SW63400-B



SW63400-W



SW63400-N

Sleeved Wall Caps



SC63400-MS



SC63400-SS



SC63400-MG



SC63400-SG

Aluminium Caps



LW63400

Name	Code	Neck	Wall Finish	Width	Height	Colours
63mm Smooth Wall Cap	SW63400	63400	Smooth	65.6mm	12.9mm	B / W / N
63mm Sleeved Wall Cap	SC63400	63400	Sleeved	65.5mm	14.0mm	MS / SS / MG
63mm Lowen Cap	LW63400	63400	Aluminium	63.4mm	12.3mm	Aluminium

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Sleeved and aluminium caps are wadded.

Jar Closures - 70400 Neck

Screw Caps

Smooth Wall Caps



SW70400-B



SW70400-W



SW70400-N

Sleeved Wall Caps



SC70400-MS



SC70400-SS



SC70400-MG



SC70400-SG

Aluminium Caps



LW70400

Name	Code	Neck	Wall Finish	Width	Height	Colours
70mm Smooth Wall Cap	SW70400	70400	Smooth	73g (±0.2mm)	12.5 (±0.1mm)	B / W / N
70mm Sleeved Wall Cap	SC70400	70400	Sleeved	72.7mm	13.9mm	MS / SS / MG / SG
70mm Lowen Cap	LW70400	70400	Aluminium	73mm	12mm	Aluminium

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Sleeved and aluminium caps are wadded.

Jar Closures - 89400 Neck

Screw Caps

Smooth Wall Caps



SW89400-B



SW89400-W



SW89400-N

Dome Caps



DM89400-B



DM89400-W



DM89400-N

Sleeved Wall Caps



SC89400-MS



SC89400-SS



SC89400-MG



SC89400-SG

Aluminium Caps



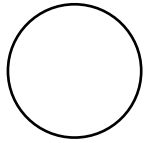
LW89400

Name	Code	Neck	Wall Finish	Width	Height	Colours
89mm Smooth Wall Cap	SW89400	89400	Smooth	91.9mm	15.8mm	B / W / N
89mm Dome Cap	DM89400	89400	Smooth	92.5mm	22.0mm	B / W / N
89mm Sleeved Wall Cap	SC89400	89400	Sleeved	92.7mm	17.7mm	MS / SS / MG / SG
63mm Lowen Cap	LW89400	89400	Aluminium	89.6mm	15.0mm	Aluminium

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Sleeved and aluminium caps are wadded.

Aluminum Tins



cross section



100g



50g



10g

Name	Code	Diameter	Brimful	Base Height	Lid Height	Weight	Colour
Aluminium Jar & Lid 10g	ALJAR10	41.0mm	19 (±1ml)	16.5mm	8.5mm	3.6g (±0.2g)	Aluminium
Aluminium Jar & Lid 50g	ALJAR50	67.5mm	85 (±3.0ml)	25.9mm	12.5mm	14.0g (±1.0g)	Aluminium
Aluminium Jar & Lid 100g	ALJAR100	83.0mm	123 (±3ml)	26.7mm	12.2mm	19g (±1.0g)	Aluminium



Wads & Induction Foils

Induction Foils



Name	SKU	Diameter	Colour	To Fit
24mm Induction Foil	IND24	23.6mm	Silver Foil	Bottles with 24mm Neck
58mm Induction Foil	IND58	55.7mm	Silver Foil	Jars with 58mm Neck
63mm Induction Foil	IND63T*	62.2mm	Silver Foil	Jars with 63mm Neck
70mm Induction Foil	IND70	69.4mm	Silver Foil	Jars with 70mm Neck
89mm Induction Foil	IND89	88.4mm	Silver Foil	Jars with 89mm Neck

Wadding



Name	Code	Diameter	Thickness	Colour	To Fit
58mm Wad	WAD58	55.6mm	1.0mm	White	Jars with 58mm Neck
63mm Wad	WAD63	62.2mm	1.0mm	White	Jars with 63mm Neck
70mm Wad	WAD70	69.6mm	1.0mm	White	Jars with 70mm Neck
89mm Wad	WAD89	88.4mm	1.0mm	White	Jars with 89mm Neck

*Induction Foil with Tab.

Note: Application of Induction Foils require an Induction Sealing Machine.

Note: Please allow a tolerance margin for all product specifications.

Caska Seals & Dropper Plugs

Caska Seals



Name	SKU	Diameter	Colour	To Fit
58mm Caska Seal	CAS58	58mm	Clear	Jars with 58mm Neck
63mm Caska Seal	CAS63	63mm	Clear	Jars with 63mm Neck
70mm Caska Seal	CAS70	70mm	Clear / White	Jars with 70mm Neck
89mm Caska Seal	CAS89	89mm	Clear / White	Jars with 89mm Neck

Dripper Plugs



Name	Code	To Fit	Colour	Diameter (Top)	Diameter (Bottom)	Orifice
Dripper Plug 24mm	DRP24-JAL	24mm Neck Bottles	Natural	20.5mm	16.0mm	1.5mm
Dripper Plug 28mm	DRP28	28mm Neck Bottles	Natural	24.5mm	22.0mm	3.0mm

Note: Please allow a tolerance margin for all product specifications.

Tamper-Evident Bottles

Cylindrical

> Veral - 24TT	64
> Veral - 28PP & 1881	65
> Tall Boston - 24TT	66
> Sirop - 28PP & 28TT	67
> Custom Bottle - 28TT	68
> Square Shoulder - 24TT	69

Square

> Square Bottle - 24TT	70
------------------------	----

Tamper-Evident Closures

24TT Neck Caps	71
28TT Neck Caps	71
1881 Neck Caps	71
Child Resistant Caps	72

Pill Jars

Cylindrical

> Series A Pill Jars - 38400	74
> Series A Pill Jars - 38TT	75
> Series B Pill Jars - 38TT	76
> Large Pill Jars - 63TT	77

Pill Jar Closures

38400 Neck Closures	78
38TT Neck Closures	78
63TT Neck Closures	78

Wide Mouth Jars & Closures

Cylindrical

> 100mm Neck	79
> 120mm Neck	80
> 120mm Neck No Label Protection	83

Various

> Candy Jars	84
Closures	85
Accessories	86

Test Your Packaging

Colours & Tints for PET Products	88
Terms and Conditions	89
Photo Gallery	92
Contact Us	94

Packaging for the Pharmaceutical, Food & Beverage Industries

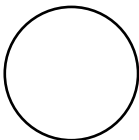
Veral - 24TT



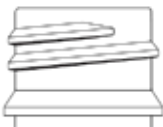
200ml 100ml



200ml 100ml



cross section



24mm TT Neck

Screen Printing and Label Protection

We offer screen printing where we print directly onto our packaging. Please see our screen printing information sheet for more details.

Screen Print Area								
Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
100ml	VRTT10024	115ml (± 4ml)	24mm TT	45.0mm	100.8mm	15.0g (± 1.0g)	129mm	52mm
200ml	VRTT20024	215ml (± 7ml)	24mm TT	55.8mm	125.9mm	23.0g (± 1.0g)	164mm	62mm

○ Clear ● Amber

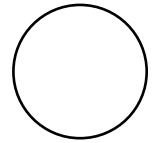
*Special Order. Minimum Order Quantity = 10,000 units to the nearest box quantity.
 Note: Please allow a tolerance margin for all product specifications, incl. Screen Print area.

Veral - 28PP & 1881

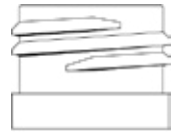
1881



500ml



cross section



28mm PP Neck



1881 Neck

28mm PP



500ml



200ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
250ml	VRPP25028	265ml (± 8ml)	28mm PP	58.6mm	136.8mm	28.8g (± 1.0g)	174mm	64mm
500ml	VR5001881*	545ml (± 10ml)	1881	75.3mm	169.2mm	46.5g (± 2.0g)	225mm	82mm
500ml	VRPP50028	540ml (± 16ml)	28mm PP	75.4mm	169.0mm	47.0g (± 2.0g)	225mm	82mm

○ Clear ○ White ● Amber ● Synergy Colours

Special Order. Minimum Order Quantity = 10,000 units to the nearest box quantity.

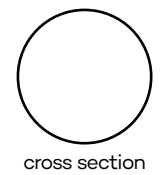
VRTT50028 MOQ = 5,000 units to nearest box quantity.

Note: Please allow a tolerance margin for all product specifications, incl. Screen Print area.

* VR5001881 only available in White

** Amber available in VRPP50028 only

Tall Boston - 24TT



Screen Print Area								
Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
50ml	TBTT5024	65ml (± 2ml)	24mm TT	35mm	94mm	15.0g (± 0.6g)	100mm	50mm
125ml	TBTT12524	140ml (± 5ml)	24mm TT	42mm	130mm	15.4g (± 0.5g)	120mm	78mm

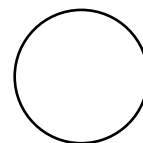
○ Clear ● Amber

*Special Order. Minimum Order Quantity = 10,000 units to the nearest box quantity.
Note: Please allow a tolerance margin for all product specifications, incl. Screen Print area.

Sirop - 28PP & 28TT



200ml 28 PP



cross section



28mm PP Neck



28mm TT Neck

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
200ml	SIRPP20028	211ml (± 6ml)	28mm PP	57.4mm	121.8mm	29.0g (± 1.0g)	41mm	47mm
200ml	SIRTT20028	211ml (± 6ml)	28mm TT	57.2mm	121.8mm	29.0g (± 1g)	41mm	47mm

○ Clear ● Amber ● Synergy Colours**

*Special Order. Minimum Order Quantity = 10,000 units to the nearest box quantity.

** Synergy colours only available for SIRPP20028

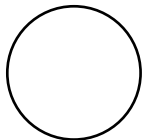
Note: Please allow a tolerance margin for all product specifications, incl. Screen Print area.

Custom Bottle - 28TT

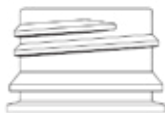


500ml

300ml



cross section



28mm TT Neck

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
300ml	CB30028TT2S	314ml (± 4ml)	28mm TT	63.5mm	145.2mm	33.0g (± 1.0g)	64mm	53mm
500ml	CB50028TT2S	530ml (± 10ml)	28mm TT	75.2mm (± 0.5mm)	167.7mm (± 1.0mm)	46.0g (± 2.0g)	80mm	65mm

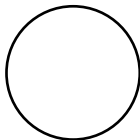
☐ Clear ☐ White

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
Note: Please allow a tolerance margin for all product specifications.

Square Shoulder - 24TT



60ml



cross section



24mm TT Neck

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
60ml	SSTT6024	74ml (± 3ml)	24mm TT	33.4mm	107.7mm	15.0g (± 0.6g)	93mm	71mm

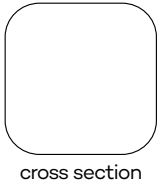
☐ Clear ☒ Amber

*Special Order. Minimum Order Quantity = 10,000 units to the nearest box quantity.
Note: Please allow a tolerance margin for all product specifications, incl. Screen Print area.

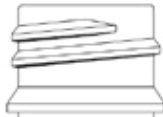
Square Bottle - 24TT



100ml 24TT



cross section



24mm TT Neck

Not sure what you're looking for? Do you need samples?

Synergy's experienced sales team can help find the right product for you. For help, please visit our website www.synergypack.com.au or call us directly on **03 9338 2626**



Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	Height
100ml	SBTT10024	116ml (± 4ml)	24mm TT	39.0mm	102.5mm	15.0g (± 1.0g)	28mm	68mm

☐ Clear ☒ Amber

*Special Order. Minimum Order Quantity = 10,000 units to the nearest box quantity.
Note: Please allow a tolerance margin for all product specifications, incl. Screen Print area.
Screen Print area = Back & Front only.

Bottle Closures - 24TT, 28TT, 1881 (Ribbed Wall Caps)



Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
1881 Capt	RW1881TT	1881	Ribbed	15.6mm (± 0.3mm)	31 mm	B / W
24mm Tampertel Cap	RW24TT	24mm TT	Ribbed	20.25mm (± 0.50mm)	28.45 (± 0.25mm)	W
28mm Tampertel Cap	RW28TT	28mm TT	Ribbed	21 mm	31.8mm	W

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Please allow a tolerance margin for all product specifications.

Child Resistant Caps



24mm CRC



38mm CRC



28PP Mediloc



28PP Cap

Name	Code	Neck	Wall Finish	Cap Height	Cap Diameter	Colours
24mm Child Resistant Cap	CRC24	24mm	Ribbed	17.65 (± 0.25mm)	12.2mm	W
38mm Child Resistant Cap	CRC38	38mm	Ribbed	17.8 (± 0.30mm)	21.0mm	W
28mm Mediloc Cap	CRC28PP-MLOC	28mm	Ribbed	25.90 (± 0.25mm)	22.5mm	W
28mm PP Wadded Red Cap	RW28PP	28mm	Ribbed	24.10mm	TBC*	W

B = Black | W = White | N = Natural | SS = Shiny Silver | MS = Matt Silver | SG = Shiny Gold | MG = Matt Gold

Note: Please allow a tolerance margin for all product specifications.

Custom Colours

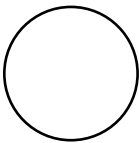


Synergy Packaging has mastered the art of PET colour matching for both single-stage and 2-stage PET. Synergy has a reputation for making pigments meet your expectations from run to run. We can even colour match to a colour swatch or an existing sample! Please visit our website www.synergypack.com.au for more information.



Series A Pill Jars - SP38400

Non Tamper Evident



cross section



200ml



150ml



115ml



75ml

Screen Print Area

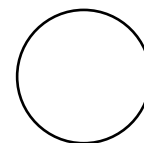
Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	HEIGHT
75ml	PJ75384002S	110ml (± 4ml)	38mm	48.2mm	78.2mm	17.0g (± 1g)	TBC*	TBC*
115ml	PJ115384002S	150ml (± 6ml)	38mm	51.8mm	91.3mm	22.0g (± 1g)	TBC*	TBC*
150ml	PJ150384002S	188ml (± 6ml)	38mm	54.4mm	101.4mm	22.0g (± 1g)	TBC*	TBC*
200ml	PJ200384002S	254ml (± 8ml)	38mm	60.4mm	110.7mm	28.0g (± 1g)	TBC*	TBC*

○ Clear ● Amber

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
 Note: Please allow a tolerance margin for all product specifications.
 * To be confirmed.

Series A Pill Jars - 38TT

Tamper Evident



cross section



300ml

150ml

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	HEIGHT
150ml	PJBR15038TT	165ml (\pm 6ml)	38mm TT	56.0mm	96.2mm	29.0g (\pm 1.0g)	160mm	45mm
300ml	PJBR30038TT	305ml (\pm 6ml)	38mm TT	65.2mm	125.5mm	36.0g (\pm 2.0g)	195mm	65mm

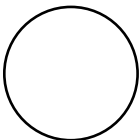
● Amber

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

Series B Pill Jars - 38TT

Tamper Evident



cross section



280ml 38TT



170ml 38TT



130ml 38TT

Screen Print Area

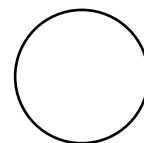
Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	HEIGHT
130ml	PJ13038TT	134ml (± 4ml)	38mm TT	49.1mm	97mm	29.0g (±1.0g)	144mm	50mm
170ml	PJ17038TT	177ml (± 6ml)	38mm TT	52.1mm	109mm	28.0g (±1.0g)	144mm	61mm
280ml	PJ28038TT	290ml (± 8ml)	38mm TT	61.6mm	128mm	36.0g (±2.0g)	184mm	74mm

● Amber

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.
Note: Please allow a tolerance margin for all product specifications.

Large Pill Jars - 63TT

Tamper Evident



cross section



900ml 63TT



600ml 63TT

Screen Print Area

Size	Code	Brimful	Neck	Diameter	Height	Weight	Width	HEIGHT
600ml	PJ60063TT	630ml (± 10ml)	63mm TT	86.0mm	140.1mm	53.0g (±2.0g)	260mm	59mm
900ml	PJ90063TT	1020ml (± 10ml)	63mm TT	93.2mm	186.5mm	58.0g (±2.0g)	TBC*	TBC*

● Amber

Printing dimensions indicate maximum Screen Print / Label area only. For best results, we recommend the use of printing dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

* To be confirmed.

Pill Jar Closures - 38400, 38TT & 63TT



38400



RW38400



38mm TT



63mm TT

RPET Products

Synergy Packaging is now introducing RPET packaging available for our range of products. RPET is recycled polyethylene terephthalate. We specialise our packaging by making a positive impact on the environment. For more information please check our website

www.synergypack.com.au or call us directly on 03 9338 2626



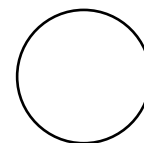
Name	Code	Neck	Wall Finish	Width	Height	Weight
38400 Ribbed Wall Screw Cap	RW38400	38400	Ribbed	40.8mm	12.2mm	White / Black
38mm Ribbed Wall Screw Cap	RW38TT	38mm TT	Ribbed	41.9mm	21.0mm	White / Black
63mm Ribbed Wall Screw Cap	RW63TT	63mm TT	Ribbed	68.4mm	22.5mm	White / Black
38400 Smooth Wall Screw Cap	SW38400	38400	Smooth	TBC*	TBC*	TBC*

Note: Please allow a tolerance margin for all product specifications.

Wide Mouth Jars - 100mm Neck



1.1 Litre



cross section

Also available with a 100mm Snap Neck
(Suitable for use with a 100mm Snap Neck Flip Top)

Decorations Dimensions 1.1L

Full Wrap Around	345.6 x 115.0mm
Suggested Label Dimensions	333.0 x 108.0mm
Shrink Sleeved Dimensions	359.0 x 134.0mm

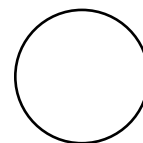
Size	Description	Code	Brimful	Neck	Diameter	Height	Weight
1.1 Litre	1.1L Wide Mouth Jar (Screw Neck)	W11100RW	1200ml (± 100 ml)	100mm Neck	109.8mm	152.5mm	101g(± 4 g)
1.1 Litre	1.1L Wide Mouth Jar (Snap Neck)	W11100JC	1200ml (± 100 ml)	100mm Neck	110mm	153.8mm	101g(± 4 g)

○ Clear ○ White ● Black Tint

Decorations dimensions indicate maximum Label / Shrink Sleeve area only. For best results, we recommend the use of dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

Wide Mouth Jars - 120mm Neck



cross section



2.0 Litre



1.5 Litre



1.0 Litre

Also available with a 120mm Snap Neck
(Suitable for use with a 120mm Snap Neck Flip Top)

Decorations Dimensions	1.0L	1.5L	2.0L
Full Wrap Around	396.0 x 62.2mm	402.0 x 72.5mm	402.0 x 111.0mm
Suggested Label Dimensionst	386.0 x 52.2mm	391.4 x 62.5mm	392.0 x 101.0mm
Shrink Sleeved Dimensions	402.0 x 86.0mm	418.0 x 123.0mm	418.0 x 168.0mm

Size	Description	Code	Brimful	Neck	Diameter	Height	Weight
1.0 Litre	1.0L Wide Mouth Jar (Screw Neck)	W10120RW	1100ml (±100ml)	120mm Neck	126.0mm	110.7mm	100g
1.0 Litre	1.0L Wide Mouth Jar (Snap Neck)	W10120JC	1100ml (±100ml)	120mm Neck	126.0mm	110.7mm	100g
1.5 Litre	1.5L Wide Mouth Jar (Screw Neck)	W15120RW	1600ml (±100ml)	120mm Neck	131.0mm	145.9mm	120g
1.5 Litre	1.5L Wide Mouth Jar (Snap Neck)	W15120JC	1600ml (±100ml)	120mm Neck	131.0mm	145.9mm	120g
2.0 Litre	2.0L Wide Mouth Jar (Screw Neck)	W20120RW	2200ml (±100ml)	120mm Neck	131.0mm	190.0mm	134g
2.0 Litre	2.0L Wide Mouth Jar (Snap Neck)	W20120JC	2200ml (±100ml)	120mm Neck	131.0mm	190.0mm	134g

○ Clear ○ White ● Black Tint

Decorations dimensions indicate maximum Label / Shrink Sleeve area only. For best results, we recommend the use of dimensions within (i.e. smaller than) these specifications.
Note: Please allow a tolerance margin for all product specifications.

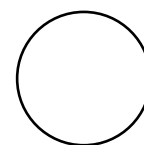
Wide Mouth Jars - 120mm Neck



3.0 Litre



2.5 Litre



cross section

Also available with a 120mm Snap Neck
(Suitable for use with a 120mm Snap Neck Flip Top)

Decorations Dimensions	2.5L	3.0L
Full Wrap Around	420.0 x 117.8mm	430.5 x 132.0mm
Suggested Label Dimensions	410.0 x 107.8mm	420.5 x 122.0mm
Shrink Sleeved Dimensions	436.0 x 191.0mm	446.0 x 221.0mm

Size	Description	Code	Brimful	Neck	Diameter	Height	Weight
2.5 Litre	2.5L Wide Mouth Jar (Screw Neck)	W25120RW	2700ml (±100ml)	120mm Neck	136.8mm	213.0mm	145g
2.5 Litre	2.5L Wide Mouth Jar (Snap Neck)	W25120JC	2700ml (±100ml)	120mm Neck	136.8mm	213.0mm	145g
3.0 Litre	3.0L Wide Mouth Jar (Screw Neck)	W30120RW	3200ml (±200ml)	120mm Neck	140.0mm	242.5mm	155g
3.0 Litre	3.0L Wide Mouth Jar (Snap Neck)	W30120JC	3200ml (±200ml)	120mm Neck	140.0mm	242.5mm	155g

○ Clear ○ White ● Black Tint

Decorations dimensions indicate maximum Label / Shrink Sleeve area only. For best results, we recommend the use of dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

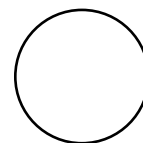
Wide Mouth Jars - 120mm Neck



5.0 Litre



4.0 Litre



cross section

Also available with a 120mm Snap Neck
(Suitable for use with a 120mm Snap Neck Flip Top)

Decorations Dimensions	4.0L	5.0L
Full Wrap Around	488.2 x 135.0mm	534.4 x 139.4mm
Suggested Label Dimensions	478.2 x 125.0mm	524.4 x 129.4mm
Shrink Sleeved Dimensions	504.0 x 229.0mm	550.0 x 239.0mm

Size	Description	Code	Brimful	Neck	Diameter	Height	Weight
4.0 Litre	4.0L Wide Mouth Jar (Screw Neck)	W40120RW	4200ml (±200ml)	120mm Neck	158.4mm	250.0mm	220g
4.0 Litre	4.0L Wide Mouth Jar (Snap Neck)	W40120JC	4200ml (±200ml)	120mm Neck	158.4mm	250.0mm	220g
5.0 Litre	5.0L Wide Mouth Jar (Screw Neck)	W50120RW	5200ml (±300ml)	120mm Neck	173.1mm	262.0mm	252g
5.0 Litre	5.0L Wide Mouth Jar (Snap Neck)	W50120JC	5200ml (±300ml)	120mm Neck	173.1mm	262.0mm	252g

○ Clear ○ White ● Black Tint

Decorations dimensions indicate maximum Label / Shrink Sleeve area only. For best results, we recommend the use of dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

Wide Mouth Jars - 120mm Neck



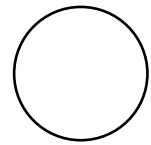
6.5 Litre



4.0 Litre



2.5 Litre



cross section

Also available with a 120mm Snap Neck
(Suitable for use with a 120mm Snap Neck Flip Top)

Decorations Dimensions	2.5L	4.0L	6.5L
Full Wrap Around	140.0 x 388.0mm	173.0 x 451.0mm	162.0 x 576.0mm

Size	Description	Code	Brimful	Neck	Diameter	Height	Weight
2.5 Litre	2.5L Wide Mouth Jar (Screw Neck)	W25120NLP-RW	2500ml (±100ml)	120mm Neck	130.0mm	213.5mm	145g
2.5 Litre	2.5L Wide Mouth Jar (Snap Neck)	W25120NLP-JC	2500ml (±100ml)	120mm Neck	130.0mm	213.5mm	145g
4.0 Litre	4.0L Wide Mouth Jar (Screw Neck)	W40120NLP-RW	4000ml (±200ml)	120mm Neck	150.0mm	261.0mm	220g
4.0 Litre	4.0L Wide Mouth Jar (Snap Neck)	W40120NLP-JC	4000ml (±200ml)	120mm Neck	150.0mm	261.0mm	220g
6.5 Litre	6.5L Wide Mouth Jar (Screw Neck)	W65120NLP-RW	6500ml (±300ml)	120mm Neck	190.0mm	276.0mm	250g
6.5 Litre	6.5L Wide Mouth Jar (Snap Neck)	W65120NLP-JC	6700ml (±300ml)	120mm Neck	190.0mm	276.0mm	250g

○ Clear ○ White ● Black Tint

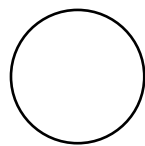
Decorations dimensions indicate maximum Label / Shrink Sleeve area only. For best results, we recommend the use of dimensions within (i.e. smaller than) these specifications.

Note: Please allow a tolerance margin for all product specifications.

* W65120NLP-JC only available in Clear or Black Tint

Candy Jars - 120mm Neck

PET Wide Mouth Jars



cross section



2.4 Litre

Size	Description	Code	Brimful	Neck	Width	Height	Weight
2.5 Litre	2.5L Candy Jar	WCJ25120RW	2600ml (±100ml)	120mm Neck	125.5mm/179.0mm	173.0mm	134g (±5g)

○ Clear

Note: Please allow a tolerance margin for all product specifications.

Wide Mouth Jar Closures

Multi Start Screw Caps & Snap On Flip Tops

Multi-Start Screw Caps



100mm



120mm

Snap On Flip Tops



100mm



120mm



120mm

Name	Code	Neck	Wall Finish	Width	Height	Colours
100mm Ribbed Wall Screw Cap	WRW100TE	100mm	Ribbed	108mm	21.8mm	Black / White
100mm Snap On Flip Top	WJC100TE	100mm	Smooth	108.0mm	25.4mm	Black / White
120mm Ribbed Wall Screw Cap	WRW120TE	120mm	Ribbed	124.4mm	26.5mm	Black / White
120mm Snap On Flip Top	WJC120TE	120mm	Smooth	123.8mm	26.0mm	Black / White
120mm Smooth Wall Cap	WSW120	120mm	Smooth	123.54mm	23.45mm	Black / White

Note: Please allow a tolerance margin for all product specifications.

Wide Mouth Jar Accessories



120mm

100mm

Wadding

Name	Code	Diameter	Thickness	Colour	To Fit
Wad 100mm	WAD100	102.0mm	0.50mm	White	100mm Caps
Wad 120mm	WAD120	119.6mm	1.00mm	White	120mm Caps



120mm

100mm

Induction Foils

Name	Code	Diameter	Colour	To Fit
Induction Foil 100mm	IND100	102.0mm	Aluminium	100mm Caps
Induction Foil 120mm	IND120	119.6mm	Aluminium	120mm Caps



Scoop & Spoon

Name	Code	Diameter	Height	Length	Colour	Material
40ml Measuring Scoop	SCOOP40	61.4mm	16.1mm	92.0mm	Natural	PP Plastic
1g Dosage Spoon	1gm 75mm Spoon	18.2mm	9.4mm	75mm	Natural	PP Plastic

Note: Please allow a tolerance margin for all product specifications.



Test Your Packaging

WHO SHOULD DO TESTING?

You should... for more than 24 hours. You are responsible for testing the packaging you purchase. Although we test our containers with water, you are responsible for testing the packaging with your product. This is important as we do not know nor understand the product that the packaging is intended for. Furthermore, we do not have the facilities to test the packaging with your product.

WHAT TYPES OF TESTING SHOULD BE DONE?

All packaging must be subjected to the conditions that you intend the finished product to endure. In particular, please subject the packaging to the following conditions when fully filled:

1

Test the packaging for leakage. All packaging could potentially leak, with the exception of the presence of a physical barrier, such as an induction foil. Therefore, you should:

- i Ensure that the packaging does not leak over time. Not all packaging supplied by Synergy is leak proof, even for water. None of the packaging supplied by Synergy is leak tested.
- ii Subject the filled and capped product over the intended logistical conditions – via air, sea, or land.
- iii Note that leakages of gases contribute to evaporation and is not uncommon.
- iv Note that if the application of caps is to be done with an automated capping machine, please test this first. If application of caps will be through a manual process, please ensure trials are carried out with hand capping.
- v Note that some products and/or their ingredients attack the plastic components of the packaging, and this might reduce the sealing capacity of the packaging over a period of time.

2

Volumetric Requirements.

There are a range of different requirements for head space and overfill. Different customers overfill their products to different levels – some overfill by 5ml and others overfill by 10%. Further, some closures and crimping machines reduce the overall volumetric properties of some containers. You are encouraged to check the capacity of your intended packaging to ensure that you are satisfying your requirements of the volume you require. Our volumetric labels are intended as a guide only. Once products are made, it is impossible to change the capacity without additional costs. Filling equipment at times require a certain amount of head space depending on the viscosity of the product. This also varies greatly with the temperature of the fill. Please ensure that you test the packaging for appropriate capacity with your filler at the right temperature and using the machine that are intended for production.

3

Chemical reactions between the packaging and the contents.

All packaging must be tested against chemical reactions. Different chemical compounds with varying concentration, will have varying effects on the packaging. There is no substitute for testing the packaging against your intended use over time as some concentrations of common chemicals used attack common plastic used in our packaging. Discoloration of product, rust and distortion of packaging is not uncommon.

4

Dispensing Closures.

Common failures of dispensing closures are well known. Oil-based ingredients do not usually work well with mist sprays. At times this might not be evident until several weeks have passed. The failure can be manifested by leaking, failure to mist with the spray and dispensing without depressing the actuator. Whilst some of these issues can be overcome with a high-density gasket mist spray, some are not so easy to overcome. Liquids with particles (solids) do not mist spray well. High viscosity liquid with low surface tensions, such as gels and paste, do not work well with lotion or liquid pumps.

5

Decorations.

Check the adhesion, registration and repeatability of the decorations required because screen printing, labels and hot foiling do not have the same process capability.

6

Packaging of the Products. Please note the packaging orientation, whether it is individually or loosely packed. Special arrangements can be made, but these arrangements must be made ahead of time.

Colours & Tint for PET Products

PLEASE NOTE

Please note that, at all times, we will work to ensure we can manufacture bottles and/or jars to your requirements to the best of our ability. However, we find that in many instances, there is a range of subjective opinions of acceptable quality for both solid colours and tints.

Please understand that the manufacturing process used in the production of coloured products will vary between one batch and another. In small production runs, there may also be slight variations evident within the same batch. Our Standard Operating Procedures within our factory include the constant review of the colours each time they are manufactured. This quality system utilises visual checking of the colours using a light box when the bottle or jar is empty. It is for this reason we ask you to do the following;

1 Please check to see if all deliveries are made to the correct colour prior to the manufacturing or filling of your products.

2 Please ensure that the uniformity of the colour dispersion and the colour patches (due to wall thickness variation) is to your expectation. There are always dispersion issues, and what is acceptable to one customer is not always acceptable to another.

There are two types of colour variation:

- i Differential wall thickness giving rise to darker patches and/or lighter patches.
- ii Streaking from colour dispersion

3 Please take particular care when the fill content is white. Colourless fill is less discriminating than white fill. Additionally, dark fill colour in coloured bottles may also show wall thickness variability.

4 Please understand that the colour quality check measures carried out by our operators are, by definition, subjective. Please ensure that you carry out your own quality measures prior to the manufacture and filling of your products.

Terms & Conditions

Payment Procedures

Synergy Packaging Pty Ltd (Synergy) accepts Visa, Mastercard, direct deposit and bank cheques as payment methods. All orders less than \$200.00 (before GST & freight charges) will attract a Packaging & Handling Fee of \$15.00 in addition to applicable freight charges. Prices and product availability are subject to change without notice. Please call the office to confirm current prices.

Shipping

Freight and shipping prices are subject to change without notice. Please enquire with Synergy for freight prices. We use a variety of freight suppliers for different destinations.

Returns and Disputes

Synergy does not accept returns. We gladly accept returns when Synergy has supplied the incorrect stock. Please do not send returns without speaking with a Customer Service Consultant first, as no credit will be raised for product returns that are not authorised. If there are any disputes relating to product specifications, damage during transit, or quantities delivered, please let us know within 14 days of delivery. Any claims made after 14 days will not be accepted.

Colour Presentation

Please note that colour presents differently in different mediums. The colours represented in our catalogue and on our website are slightly different to the actual product itself. This is because colours on paper do not reflect the colours in plastic or aluminium mediums. Please purchase some samples to view the colours of the products. Coloured samples are available to purchases (conditions and restrictions apply – please contact the office for more information). Whilst every care is taken to ensure that we accurately reproduce colours, some colour variation can be present within and between production runs.

Packaging Options

Most aluminium sleeved products are individually packed to protect the products. Special packaging requirements must be made known to Synergy. However, these special requirements may increase the quoted price and lead time. All shiny metal sleeved products should be individually packed to reduce the chance of damage. Products imported from overseas could be damaged during transit via multiple freight methods, such as sea and road. Please note that damage of approximately 1% is to be expected and will not be refunded or compensated unless the customer pays for freight as well as the packaging and handling charges.

Fit for Purpose

Some products may cause the packaging to fail. Please test the packaging with your intended use to ensure that leakage and other interactions with the packaging material does not cause undue reaction. The buyer is responsible for all product testing as Synergy Packaging has no facilities for product trials. Please note that some products require testing for longer than 24 hours. Please refer to our Test Your Packaging information sheet for more information.

Lead Times

Please note that locally manufactured products that are not in stock could take up to 4 weeks for production. Additionally, overseas procured products could take up to 12 weeks to arrive at Synergy. In some instances, it could take longer (especially during the peak and national holiday periods). We do endeavor to make available all the stock in the catalogue. If the product is in stock, we will deliver within a week of payment (for prepaid orders).

General Terms and Conditions of Sale

Please note that other general Terms and Conditions apply.

DEFINITIONS

In these conditions,

“Agreement” means any Agreement or Contract entered into for the provision of Goods and/or Services by Synergy Packaging Pty Ltd (Synergy) to the Customer.

“Customer” means a person, firm or corporation, jointly and severally if there is more than one, acquiring Goods or Services from Synergy.

“Delivery” means when Goods are delivered to the Customer’s premises or when Services are provided.

“Goods” means Goods supplied by Synergy to the Customer.

“GST” means Goods and Services Tax as defined in A New Tax System (Goods and Services Tax) Act 1999 as amended.

“Intellectual Property” means all copyrights, patents, trademarks, designs, formulas, specifications, confidential information, manufacturing processes and/or modifications, improvements and derivations (whether registrable or not) owned or licensed by Synergy in respect of the Goods and Services.

“Services” means Services supplied by Synergy to the Customer.

“Synergy” means Synergy Packaging Pty Ltd ABN 65 006 617741.

“Terms” means these Terms and Conditions of Trade.

Payment Procedures

- a) These Terms apply to the supply of all Goods and Services by Synergy to the Customer and cannot be varied except in writing signed on behalf of Synergy.
- b) The Customer shall supply Synergy with detailed and specific instructions as to the Goods and Services it requires.
- c) Any written quotation provided by Synergy to the Customer for the proposed supply of Goods and Services is;
 - i. Valid for 3 months from its date.
 - ii. An invitation to treat only.
 - iii. Subject to the Customer offering to enter into an Agreement in accordance with these Terms.
- d) Synergy may include additional Terms in its quotation to the Customer. In the case of inconsistency between Terms set out in Synergy’s quotation and these Terms, the Terms set out in the quotation shall prevail.
- e) The Customer shall offer to purchase Goods by signing the quotation and returning to Synergy.
- f) The Customer’s offer shall be deemed to be accepted by Synergy when;
 - i. Synergy confirms its acceptance in writing, or by electronic means, or
 - ii. Synergy delivers the Goods and/or Services pertaining to the offer to the Customer
- g) Synergy may in its absolute discretion refuse to accept any offer.

Pricing

- a) Prices quoted for the supply of Goods and Services exclude GST and all other taxes or duties imposed on the Goods and Services in addition to paying the price of Goods and Services, the Customer must pay any GST and any other taxes or duty imposed on the Goods and Services.
- b) If the Customer requests any variation to the Agreement, Synergy may vary the price of the Goods or Services to account for the variation.
- c) Where there is a substantial variation in the cost of materials or Services used by Synergy in producing the Goods or Services, Synergy may vary

Payment

- a) Unless otherwise agreed in writing, the Customer shall pay for Goods and Services supplied by Synergy upon Delivery of Goods or submission of an account for Services.
- b) Payment by cheque is not deemed made until proceeds of the cheque have cleared.

Credit Facility

If Synergy allows the Applicant time to pay for Goods and Services, then such credit facility shall be conducted upon the following terms;

- a) The Customer shall pay for all Goods and Services supplied by Synergy by the last day of the month following the month in which the Goods and Services were supplied by Synergy (the “due date”).
- b) Synergy may in its sole discretion at any time terminate its credit facility with the Customer or require the Customer to provide security or additional security in support of the credit facility.
- c) Synergy may at any time cease or withhold the supply of Goods to the Customer on credit.
- d) If the Customer fails to pay all monies due to Synergy by the due date or is otherwise in breach of the credit facility then;
 - i. The Customer shall reimburse Synergy all expenses and costs incurred by Synergy in recovering monies not paid by the Applicant by the due date.

Risk and Insurance

- a) The Goods shall be at the Customer’s risk immediately following Delivery of the Goods.
- b) The Customer shall obtain all necessary licenses and permits in relation to the Goods under all relevant Laws or Regulations.
- c) From the time of Delivery the Customer assumes all risk and liability for loss, damage or injury to persons or property of the Customer, or third parties arising out of the use of, or possession of any of the Goods whether such goods are used singularly or in combination with other substances, or any process.

Acknowledgements

The Customer acknowledges that;

- a) It has not relied on any Services involving skill and judgment, or any advice, recommendation, information or assistance provided by Synergy in relation to the Goods and/or Services or their use or application.
- b) It is solely responsible for satisfying itself that the Goods or Services are suitable for use of the Customer or any contemplated use by the Customer, whether or not such use is known by Synergy.
- c) Any description of the Goods provided in a quotation or invoice is given by way of identification only and the use of such description does not constitute a Contract of Sale by description.

Performance of Agreement

- a) Any period of date for Delivery of Goods or provision of Services stated by Synergy is intended as an estimate only and is not a contractual commitment. Synergy will use its reasonable endeavours to meet any estimated date for Delivery of the Goods or completion of the Services, but will not be liable in any circumstances for any loss or damage suffered by the Customer or any third party for failure to meet any estimated date.
- b) A completed drivers' manifest or delivery docket whether signed by the driver or the Customer or its employee or agent will be proof of Delivery of Goods invoiced.

Delivery

- a) Synergy will, at its discretion, arrange for the Delivery of the Goods to the Customer and shall designate the route and means of transportation for the Delivery of the Goods or Services. In the event that the Customer requires a different route or form of transportation, the Customer will reimburse Synergy for the extra costs involved.
- b) Unless otherwise agreed in writing by Synergy, the Customer will be responsible for all costs associated with Delivery, including freight, insurance and other charges arising from the point of dispatch of the Goods to the Customer to the point of Delivery.
- c) The Customer must provide reasonable and proper access to the location specified for Delivery.
- d) The Customer authorizes Synergy in its absolute discretion to subcontract Delivery.
- e) The Customer indemnifies Synergy against any loss or damage suffered by Synergy, its subcontractors or employees as a result of Delivery, except where such a loss or damage is caused by the negligence of Synergy.
- f) The obligation of Synergy to deliver Goods shall be satisfied by the Delivery by Synergy of the quantity of Goods ordered (+/- 10%). The Customer shall only be required to pay for the actual quantity of the Goods delivered by Synergy.

Packaging

- a) Packaging in/on which Goods are delivered remain the property of Synergy (or may be in possession of Synergy under Agreement with third parties) and must not be used for any Goods other than those originally contained in the packaging at the time of Delivery. The Customer must return all returnable packaging delivered by Synergy as soon as practicable after the Goods have been removed. The Customer must compensate Synergy for the replacement costs of any returnable packaging that is not returned or for the repair costs of any returnable packaging that is returned in damaged or in poor condition.

Liability

- a) Except as specifically set out herein, or contained in any warranty statement provided with the Goods or Services, any Term, condition or warranty in respect of the quality, merchantability, fitness for purposes condition, description, assembly, manufacture, design or performance of the Goods or Services, whether implied by Statute, Common Law, Trade usage, custom or otherwise which may be lawfully excluded, is hereby expressly excluded.
- b) Synergy's liability arising under or in connection with the sale, use of, shortage in Delivery of or any other dealings with the Goods or Services by the Customer or any third party shall be limited to replacement or repair the Goods re-supply of the Services.
- c) Synergy shall not be liable for any indirect or consequential losses or expenses suffered by the Customer or any third party, howsoever caused, including but not limited to loss of turnover, profits, business, or Good Services.
- d) Synergy shall not be liable for any loss or damage suffered by the Customer where Synergy has failed to deliver Goods or Services or fails to meet any Delivery date or cancels or suspends the supply of Goods or Services.
- e) Nothing in the Terms is to be interpreted as excluding, restricting or modifying or having the effect of excluding, restricting or modifying the application of any State or Federal legislation applicable to the sale of Goods or supply of Services which cannot be restricted or modified.

Cancellation

- a) If, through circumstances beyond the control of Synergy, Synergy is unable to affect Delivery or provision of Goods or Services, then Synergy may cancel the Customer's order, (even if it has already been accepted) by notice in writing to the Customer.
- b) No purported cancellation or suspension or any order or any part thereof by any Customer is binding on Synergy after that order has been accepted.
- c) Synergy, in its absolute discretion may review, alter or terminate the Customer's credit limit or payment terms without notice.

Specifications

- a) All specifications, formulas, drawings, illustration, descriptive matter and particulars contained in Synergy's catalogue, website, and marketing documents are indicative only, do not form part of this Agreement, and are not representations or warranties of any kind. Any discrepancies will not entitle the Customer to rescind this Agreement or seek compensation or damages.
- b) The Customer must not reverse engineer any Goods provided to it by Synergy.
- c) All drawings, descriptive matter and particulars supplied by Synergy to the Customer remain Synergy's property and are to be returned to Synergy on demand and the Customer shall not publish or communicate any of them to any person or publish or permit them to be copied or communicate them to any other person without Synergy's prior consent in writing.

Intellectual Property

- a) The Customer acknowledges that it has no proprietary rights or interest in the Intellectual Property.
- b) The Customer must not register, record or attempt to register or record anywhere in the world the Intellectual Property or any part or any patents, inventions, trademarks or designs derived from or similar to the Intellectual Property or aid or abetted anyone else in doing so.
- c) The Customer must not at any time create, sell, manufacture or process any Goods or Services using or taking advantage of the Intellectual Property.
- d) The Customer warrants that where it provides material for use by Synergy or provides manufacturing direction, it is legally entitled to do so.
- e) The Customer indemnifies and agrees to keep indemnified Synergy against all liabilities, losses and expenses incurred by Synergy in relation to, or in any way directly or indirectly connected with, any breach of any Intellectual Property rights in relation to the Customer's manufacturing process or material provided by the Customer for the manufacture or supply of the Goods and Services.
- f) Any Intellectual Property provided to the Customer by Synergy in connection with the Goods and Services remains the exclusive property of Synergy and must be returned to Synergy on demand and must not be copied or communicated to any third party without the express written consent of Synergy.

Warranty

- a) Subject to clause 15.c Synergy will replace any Goods or re-supply any Services which in its reasonable opinion do not meet the standards specified in the product description by more than an acceptable level of variance.
- b) Provision of the Warranty is subject to:
 - i. Payment in full of the amount owing to Synergy by the Customer in accordance with this or any Agreement.
 - ii. Written notice from the Customer within 14 days of delivery of any Goods or Services that it believes such Goods or Services do not meet specification or that such Goods that are defective.
 - iii. The provision of a sample of the Goods to Synergy for testing. Correct use and storage of the Goods in accordance with instructions provided.
 - iv. Using the Goods and Services in accordance with their intended purpose.
- c) The Customer warrants to use the Goods in accordance with:
 - i. Any instruction provided to it by Synergy from time to time.
 - ii. All Government and local Regulations including but not limited to all relevant Environmental Laws and Regulations governing the storage, use handling and maintenance of the Goods.
 - iii. All necessary and appropriate precautions and safety measures relating to the storage, use, handling and maintenance of the Goods.

Miscellaneous

- a) Synergy shall not be required to replace Goods which are defective as a result of not being used for their proper or intended purpose or which have been treated, processed, or changed in any manner without Synergy's approval.
- b) The Laws of Victoria from time to time govern this Agreement and the parties agree to the non-exclusive jurisdiction of the Courts of Victoria and the Federal Court of Australia.
- c) Failure by Synergy to enforce any of these Terms shall not be construed as a waiver of any of Synergy's rights.
- d) Any provision herein contained which is found to be unenforceable shall be read down so as to be enforceable, or if it cannot be so read down, the condition shall be severed from these Terms without affecting the enforceability of the remaining conditions.
- e) A notice must be in writing and handed personally, sent by facsimile, or prepaid mail to the last known address of the addressee. Notices sent by pre-paid post are deemed to be received two days after posting. Notices sent by facsimile are deemed to be received upon confirmation of transmission.

Photo Gallery





Contact Us

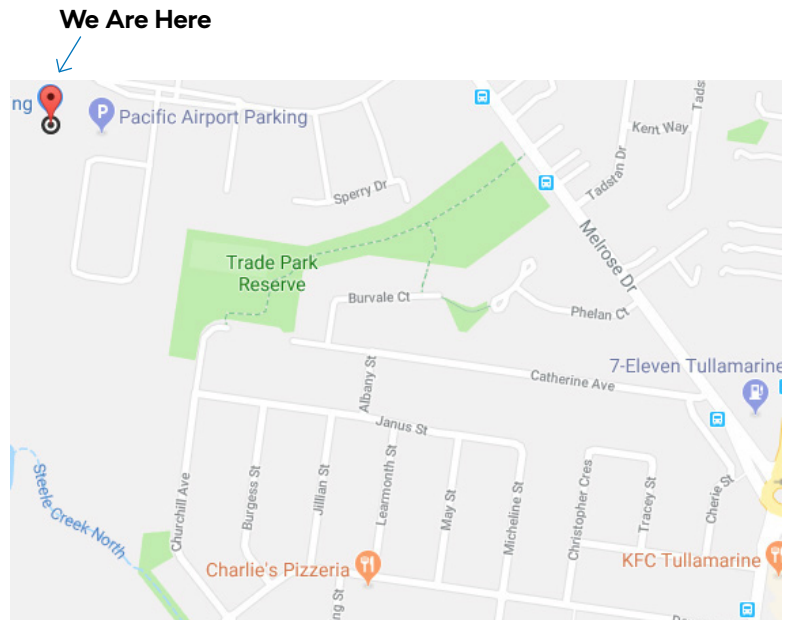
Office/Showroom

Showroom Address:

10 International Square
Tullamarine VIC 3043
Australia

Office/Showroom Hours:
9:00am to 5:00pm
Monday to Friday

Phone: +61 3 9338 2626
Fax: +61 3 9338 2627
Email: sales@synergypack.com.au



Warehouse

Warehouse Address
(For Order Pick-Ups):

65 Beverage Drive
Tullamarine VIC 3043
Australia

Warehouse Hours:
9:00am to 4:00pm
Monday to Friday

